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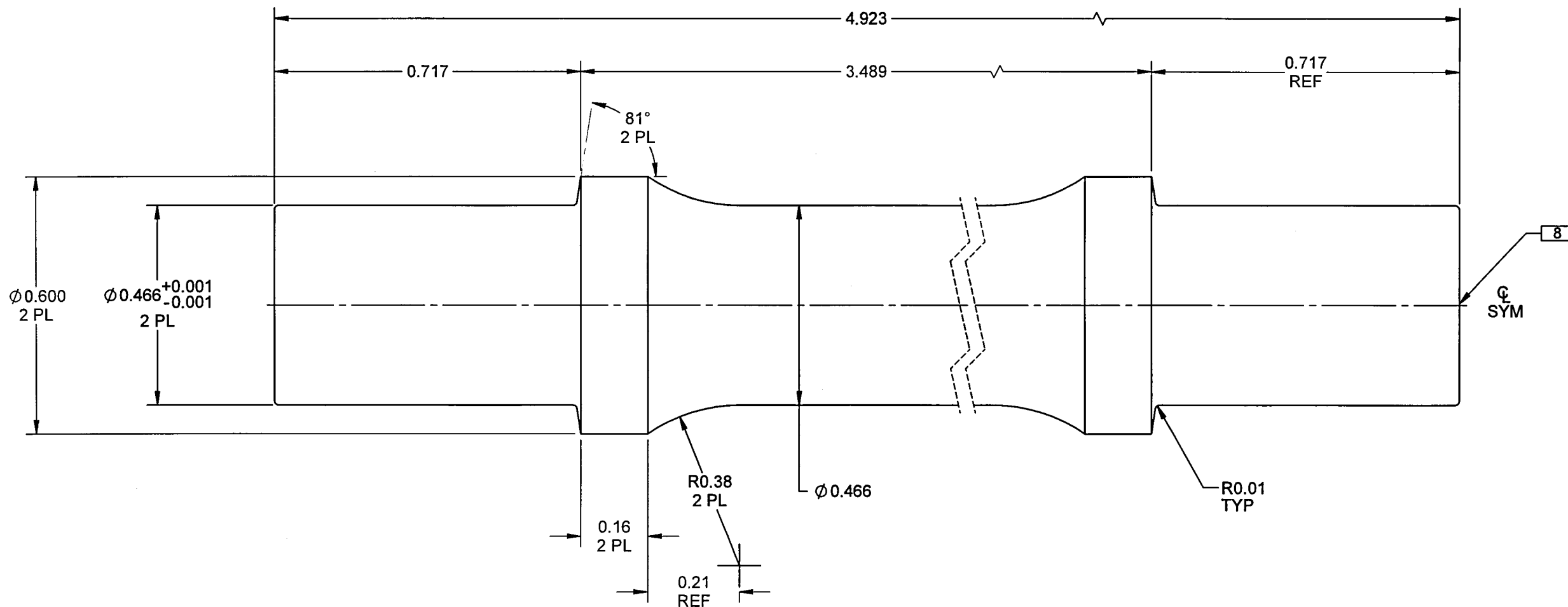
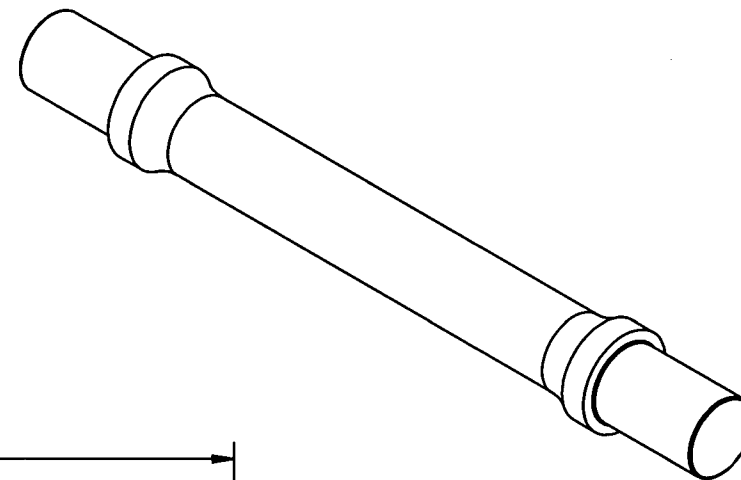
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**D5517-1 GROUND HANDLING PIN**

**NOTES:**

- 1) MATERIAL: 17-4PH H1150 SS ROUND BAR PER AMS 5643 OR ASTM A564  
MINIMUM YIELD TENSILE STRENGTH = 100 KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 125 KSI  
REF DART SPEC. M17-4-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.015 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.26 lbs
- 8) IT IS ACCEPTABLE TO USE A NUMBER 2 CENTER DRILL TO MANUFACTURE THE GROUND HANDLING PIN

RELEASED  
2017-04-12  
EW 17-545

APPROVED

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REV.	DESCRIPTION		BY	DATE
DESIGN	NO	<b>DART AEROSPACE USA, INC</b> EUGENE, OR		
DRAWN	ML			
CHECKED	NO	DRAWING NO. <b>D5517</b>		REV. A
MFG. APPR.	RQ			SHEET 1 OF 1
APPROVED	HS	TITLE <b>GROUND HANDLING PIN</b>		SCALE
DE APPR.	DS			NTS
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